

Abstract of the Disclosure

A noise-reduced internal gear pump incorporating an inner rotor having an addendum formed by a smooth curve and a dedendum formed by a hypocycloid.

- 5 The tooth profile of the outer rotor is determined by the following steps. The center O_i of an inner rotor 1 is revolved around the center O_o of the outer rotor so as to form a circle S having a diameter of $2e + t$, where "e" is the amount of eccentricity between the inner and outer rotors and "t" is the maximum value of the interrotor clearance between the outer rotor and the inner rotor pressed
- 10 against it. The inner rotor 1 is rotated on its axis $1/n$ times while its center O_i makes one revolution in the circular orbit S , where "n" is the number of teeth of the inner rotor. The envelope of the group of the tooth profile-curves of the inner rotor formed by its revolution is used as the tooth profile of the outer rotor.